Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

In the Claims:

Claims 1, 8 and 11 are amended herein. Claim 5 is canceled.

New claims 18 and 19 are added. The remaining claims are not amended in this response.

1. (currently amended) An image forming device that forms an image on a print paper in an ink jet recording method with applurality of heads at least one head, comprising:

main scanning direction moving means for moving a carriage in a main scanning direction, said carriage having said plurality of heads at least one head mounted thereon;

paper conveying means for conveying the print paper in a sub-scanning direction;

pattern printing means for printing, with <u>said</u> at least one head, a test pattern including predetermined pattern elements;

pattern detecting means, mounted on said carriage, for detecting the pattern elements of the test pattern printed on the print paper by said printing means;

binary conversion means for binarizing an output of said pattern detecting means;

position detecting means for detecting a position of the carriage in said main scanning direction; and

calculating means for moving said carriage to detect the pattern elements of the test pattern with said pattern

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

detecting means, for detecting a print position of the pattern elements based on a detection result of said position detecting means when a rising and/or falling edge of a binary signal obtained by said binary conversion means is generated, and for calculating a mounting deviation amount of each head in said main scanning direction,

wherein said position detecting means comprises lowresolution position detecting means based on a linear scale
provided on a movement path of said carriage and high-resolution
position detecting means for detecting a position more than twice
as finely as a minimum unit determined by a resolution of said
low-resolution position detecting means such that said lowresolution position detecting means and said high-resolutionposition detection means are combined with each other to

precisely detect the positions of the pattern-elements,

wherein said low-resolution position detecting means

comprises a counter for counting a timing signal based on said

linear scale to determine a low-resolution position of said

carriage at a time when said a rising and/or falling edge of a

binary signal obtained by said binary conversion means is

detected, and wherein said high-resolution position detecting

means comprises a timer which is initialized by said timing

signal and measures a time with a predetermined clock signal to

determine a high-resolution position of said carriage within a

unit interval determined by a resolution of said linear scale at

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

a time when said a rising and/or falling edge of a binary signal obtained by said binary conversion means is detected, and

wherein a count value of said counter and a measured value
of said timer are combined with each other to precisely define
the position of the pattern element detected by said pattern
detecting means, and said position of the pattern element is
compared with a print target position of said pattern element to
obtain a mounting deviation amount of the head that printed said
pattern element.

- 2. (previously presented) The image forming device according to claim 1 wherein, for each head, said test pattern is at least one vertical bar extending in the sub-scanning direction substantially perpendicular to said main scanning direction.
- 3. (previously presented) The image forming device according to claim 1, wherein said test pattern includes, for each head and as a pattern element, at least one horizontal bar extending substantially in parallel with said main scanning direction, further comprising:

conveyance amount detecting means for detecting a conveyance amount of the print paper in the sub-scanning direction substantially perpendicular to said main scanning direction; and

measuring means for measuring the conveyance amount equal to or smaller than a minimum unit determined by a resolution of said conveyance amount detecting means,

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

wherein said calculating means moves the print paper, on which the test pattern is printed, with the use of said paper conveying means with respect to the carriage to detect the pattern elements of the test pattern with said pattern detecting means, detects the print position of the pattern elements based on the detection results of said conveyance amount detecting means and said measuring means when a rising and/or falling edge of the binary signal obtained by said binary conversion means is generated, and calculates an amount of mounting deviation of each head in said sub-scanning direction based on the print position of the pattern elements printed by each head.

4. (previously presented) The image forming device according to claim 1 wherein said pattern detecting means is a reflective sensor comprising a light emitting element and a light receiving element.

5. (canceled)

6. (previously presented) An image forming device that forms an image on a print paper in an ink jet recording method with a plurality of heads, comprising:

main scanning direction moving means for moving a carriage in a main scanning direction, said carriage having said plurality of heads mounted thereon;

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

paper conveying means for conveying the print paper in a sub-scanning direction;

pattern printing means for printing, with at least one head, a test pattern including predetermined pattern elements;

pattern detecting means, mounted on said carriage, for detecting the pattern elements of the test pattern printed on the print paper by said printing means;

binary conversion means for binarizing an output of said pattern detecting means;

position detecting means for detecting a position of the carriage in said main scanning direction; and

calculating means for moving said carriage to detect the pattern elements of the test pattern with said pattern detecting means, for detecting a print position of the pattern elements based on a detection result of said position detecting means when a rising and/or falling edge of a binary signal obtained by said binary conversion means is generated, and for calculating a mounting deviation amount of each head in said main scanning direction,

wherein said position detecting means comprises lowresolution position detecting means based on a linear scale
provided on a movement path of said carriage and high-resolution
position detecting means for detecting a position more finely
than a minimum unit determined by a resolution of said lowresolution position detecting means such that said low-resolution

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

position detecting means and said high-resolution position detection means are combined with each other to precisely detect the positions of the pattern elements,

wherein, for each head, said test pattern is at least one vertical bar extending in the sub-scanning direction substantially perpendicular to said main scanning direction, and

wherein said pattern printing means causes each of different portions of a single head to print a plurality of dots sequentially in a plurality of passes, said plurality of dots constituting a portion of said vertical bar.

- 7. (previously presented) The image forming device according to claim 1 wherein said calculating means uses said pattern detecting means to detect the vertical bar in at least two positions in a longitudinal direction of said vertical bar to obtain a print position of said vertical bar based on an average value of the detected results.
- 8. (currently amended) The image forming device according to claim $\frac{5}{1}$, further comprising:

means for measuring a unit time interval of said linear scale at a time said pattern elements are detected; and

means for correcting a measured value of said timer based on the measured value and a theoretical value of said unit time interval.

Appl. No. 09/937,858 Amdt. dated February 24, 2005 Reply to Office action of August 26, 2004

9. (previously presented) An image forming device that forms an image on a print paper in an ink jet recording method with a plurality of heads, comprising:

main scanning direction moving means for moving a carriage in a main scanning direction, said carriage having said plurality of heads mounted thereon;

paper conveying means for conveying the print paper in a sub-scanning direction;

pattern printing means for printing, with at least one head, a test pattern including predetermined pattern elements;

pattern detecting means, mounted on said carriage, for detecting the pattern elements of the test pattern printed on the print paper by said printing means;

binary conversion means for binarizing an output of said pattern detecting means;

position detecting means for detecting a position of the carriage in said main scanning direction; and

calculating means for moving said carriage to detect the pattern elements of the test pattern with said pattern detecting means, for detecting a print position of the pattern elements based on a detection result of said position detecting means when a rising and/or falling edge of a binary signal obtained by said binary conversion means is generated, and for calculating a mounting deviation amount of each head in said main scanning direction,

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

wherein, for each head, said test pattern includes as a pattern element at least one vertical bar extending in the subscanning direction substantially perpendicular to said main scanning direction, and

wherein said pattern printing means divides said vertical bar into a plurality of portions and causes each of different portions of a single head to print a plurality of dots sequentially in a plurality of passes, said plurality of dots constituting a portion of said vertical bar.

- 10. (previously presented) The image forming device according to claim 1 wherein, based on both edges of an obtained pattern element, said calculating means calculates a center position of a width of the pattern element.
- 11. (currently amended) A method, for use on an image forming device with a linear scale provided on a carriage movement path, for detecting a deviation between a print position actually printed on a print paper by a head and a print target position, said method comprising the steps of:

providing a timer for detecting a position within a unit interval determined by a resolution of said linear scale;_

printing a predetermined print element at the target position on the print paper by the head mounted on a carriage that scans in a main scanning direction;

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

detecting said print element with a sensor mounted on said carriage while moving said carriage in a main scanning direction;

on said linear scale so as to determine a low-resolution position

of said carriage at a time when the print element is detected by

said sensor, detecting a low-resolution position based on said

linear scale to when and, sensor;

detecting a high-resolution position within the unit interval more than twice as finely as a minimum unit determined by a resolution of said low resolution position so as to determine a position of said carriage by combining said low-resolution position with a measured value of said timer at a time when the print element is detected by said sensor; and

obtaining the deviation between a position detected by combining said low-resolution position-detection with said high-resolution position detection and said print target position.

- 12. (original) The method according to claim 11, further comprising the step of correcting the high-resolution position within the unit interval, which was detected by said timer, based on an actual measurement value measured in a minimum unit interval of said linear scale and a theoretical value thereof.
- 13. (original) The image forming device according to claim 2 wherein said pattern detecting means is a reflective sensor

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

comprising a light emitting element and a light receiving element.

- 14. (original) The image forming device according to claim 3 wherein said pattern detecting means is a reflective sensor comprising a light emitting element and a light receiving element.
- 15. (original) The image forming device according to claim 2 wherein said low-resolution position detecting means comprises a counter for counting a timing signal based on said linear scale and wherein said high-resolution position detecting means comprises a timer which is initialized by said timing signal and measures a time with a predetermined clock signal.
- 16. (previously presented) The image forming device according to claim 6 wherein said calculating means uses said pattern detecting means to detect the vertical bar in at least two positions in a longitudinal direction of said vertical bar to obtain a print position of said vertical bar based on an average value of the detected results.
- 17. (original) The image forming device according to claim 9 wherein, based on both edges of an obtained pattern element, said calculating means calculates a center position of a width of the pattern element.

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

18. (new) A method for printing a test pattern including a predetermined pattern element on a print paper in an ink jet recording method with a head, the method comprising the steps of:

dividing said pattern element into a plurality of portions; and

causing each of different portions of said head to print a plurality of dots sequentially in a plurality of passes, said plurality of dots constituting a portion of said pattern element.

19. (new) An image forming device that forms an image on a print paper in an ink jet recording method with at least one head, comprising:

main scanning direction moving means for moving a carriage in a main scanning direction, said carriage having said at least one head mounted thereon;

paper conveying means for conveying the print paper in a sub-scanning direction;

pattern printing means for printing, with said at least one head, a test pattern including predetermined pattern elements;

pattern detecting means, mounted on said carriage, for detecting the pattern elements of the test pattern printed on the print paper by said printing means;

binary conversion means for binarizing an output of said pattern detecting means;

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

position detecting means for detecting a position of the carriage in said main scanning direction; and

means for moving said carriage to detect the pattern elements of the test pattern with said pattern detecting means, for detecting a print position of the pattern elements based on a detection result of said position detecting means when a rising and/or falling edge of a binary signal obtained by said binary conversion means is generated,

wherein said position detecting means comprises lowresolution position detecting means based on a linear scale
provided on a movement path of said carriage and high-resolution
position detecting means for detecting a position more than twice
as finely as a minimum unit determined by a resolution of said
low-resolution position detecting means,

wherein said low-resolution position detecting means comprises a counter for counting a timing signal based on said linear scale to determine a low-resolution position of said carriage at a time when said a rising and/or falling edge of a binary signal obtained by said binary conversion means is detected, and wherein said high-resolution position detecting means comprises a timer which is initialized by said timing signal and measures a time with a predetermined clock signal to determine a high-resolution position of said carriage within a unit interval determined by a resolution of said linear scale at

Amdt. dated February 24, 2005

Reply to Office action of August 26, 2004

a time when said a rising and/or falling edge of a binary signal obtained by said binary conversion means is detected, and

wherein a count value of said counter and a measured value of said timer are combined with each other to precisely define the position of the pattern element detected by said pattern detecting means.